

**Garant**

**Steel boring bar A.. PDUNR 93°, for indexable inserts DN.., right-hand, Shank Ø / insert size: 32/15mm**


**Order data**

Order number	250626 32/15
GTIN	4045197650603
Item class	21T

**Technical description**

Shim punches pack	259047 2
suitable indexable insert	DN.. 1506..
Centre offset $L_3$	22 mm
Shim	259031 28
Insert size	15 mm
Lever	259015 8
Shim pins pack	259044 2
Minimum pre-drill $\varnothing D_{min}$	40 mm
Lever screw	259018 7
ISO code toolholder	A32S PDUNR/L15
Overall length L	250 mm
Clamping height $L_2$	31 mm
Setting angle $\kappa$	93 degrees
Shank $\varnothing D_s$	32 mm
Standard	DIN 8024
Application type	right-hand

Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

## Accessories

Lever Type 8	259015 8
Lever screw Type 7	259018 7
Shim Type 28	259031 28
Set of shim pins 10 pieces Type 2	259044 2
Shim punches set 10 pieces Type 2	259047 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
Precision Bit for hexagon, 1/4 inch E 6.3 Hexagon 3 mm	674242 3